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Work Orde		193		*105	493*						Page 1
Revision ID: Item Name:	D2933-2 206 Saddle Righ 8/07/13	t Start Qty: 4.00	*4*	Accept	*N90		010 0)* s	Setup Sta	I VI	S1* S2*
Required Date: Reference:	8/14/13	Req'd Qty: 4.00	*4*		Custom	er:					
Approvals:	Process Plan:		Date:			Date:		F	Run Sta Sto	1/1	R1* R2*
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	Tool I	D Tool	# Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revis	ion Nbr			1						
D2933	Rev C					L)······	
*140 *140* HandFinish Hand Finishing	(Chemical Conversion C Memo PULL FRO 4 X D2933	om STK -2UP B61227	0.00		.		_4	H -	13.7	8-7
*150 *150* Powdercoat Powder Coating	า 4	White Gloss(Ref:4.3.5.1 Memo START TIN	O per QS1005 4.3-Alum 3 ~ 3 ME: _FINISH TIME:	0.00 0.00 OVEN TEMPERATURE	3:		4	XX	M-1	- 13/	62/07
*160 *160* QC Quality Control	*	QC3- Inspect Part Finis	h	0.00				<u>4</u> <u>k</u>		<u>ul</u>	13 10 % 168

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Work Orde		5493		*10.5	493*				Page 2
Item ID: Revision ID: Item Name:	D2933-2 206 Saddle Ri	ght		Accept	*N900040	1100*	k Seti	up Start Stop	*NS1* *NS2*
Start Date: Required Date: Reference:	8/07/13 8/14/13	Start Qty: 4.00 Req'd Qty: 4.00	*4 *4		Cust Item ID: Customer:			Storet	
Approvals:	Process Pla	ın:	Date:	Tooling: SPC (Y/N):	Date: Date:		Rur	1 Start Stop	"NRT"
Sequence ID/ Work Center II 170 *170* Packaging Packaging	D	Operation Description Identify as per dwg & St Memo IDENTIFY	and STK USING N	Set Up/ Run Hours 0.00 0.00	Tool ID Tool #	Code (Qty	Qty	Reject Insp. Number Stamp <i>D. 13-08-8</i>
1 A \^ QC Quality Control		QC21- Final Inspection -	Work Order Releas	o.00			b(13 Vr2	13-1 -8-8	<u> </u>

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Picklist Print August-07-13 11:17	:05 AM												Page
Work Order ID: Parent Item: Parent Item Name:	105493 D2933-2 206 Saddle Right								art Date: 8/07/1	13	Required D Required (
Comments:	IPP: B00.06.26Nev IPP Rev:C As per												
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2933-2UP 206 Saddle Right-unpain	ted	Manufactured	No	Location		Loc Oty	Each Lo	4.0000 oc Code		4	CX /3/0	8/07	,
				ST427 612	27	4				4			

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Page 1 of 1

Criteria: Item ID:	: D2933-2UP All L	ocations All War	ehouses All Quantity				
Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D2933-2UP 206 Saddle Right-unpainte	Main Warehouse ed ST427	61227	12/11/12	4.0000	QC21		
			Total:	4.0000	i		

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